CRASH COURSE

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Fifth Semester B.E. Degree Examination, May 2017 Automotive Engines and Components

Time: 3 hrs. Max. Marks: 100

Note: 1. Answer FIVE full questions, selecting at least TWO questions from each part.
2. Use of design data hand book is permitted.

PART - A

1 a. With a neat sketch, explain the basic components of an engine and their nomenclature.

(10 Marks)

- b. Explain the theoretical and actual valve timing diagram of a four stroke spark ignition engine. Draw neat sketches. (10 Marks)
- 2 a. With neat sketches, explain the working principle of two stroke SI engine

(10 Marks)

- b. Explain the following with graph:
 - i) Perfect scavenging
 - ii) Perfect mixing
 - iii) Short circuiting.

(06 Marks)

c. Write the comparison between two stroke SI and CI engines.

(04 Marks)

- 3 a. Write a short note on:
 - i) Cast iron cylinder block.
 - ii) Aluminium cylinder block.

(06 Marks)

b. The cylinder of a four stroke diesel engine has the following specifications:

Brake power = 7.5kW, speed = 1400 rpm, indicated mean effective pressure = 0.35 MPa, mechanical efficiency = 80%, maximum gas pressure = 3.5MPa, reboring allowances = 3.2. The cylinder liner and head are made of grey cast iron ($S_{ut} = 260 \text{N/mm}^2$ and $\mu = 0.25$). The factor of safety for all parts is 6. Calculate:

- i) Bore and length of the cylinder liner.
- ii) Thickness of the cylinder liner.
- iii) Apparent and net circumferential and longitudinal stress.
- iv) Thickness of the cylinder head.

(14 Marks)

- 4 a. Explain the following with a neat sketches:
 - i) Baffle type muffler.
 - ii) Wave cancellation type muffler
 - iii) Resonance type muffler
 - iv) Absorber type muffler.

(12 Marks)

- b. Explain:
 - i) General form of crankcase
 - ii) Crankcase ventilation.

(08 Marks)

PART - B

- 5 a. With neat sketches, explain the full floating and semifloating type piston pin. (06 Marks)
 - b. Design a cast iron piston for a single acting four stroke engine for the following data: cylinder bore = 100mm, stroke = 125mm, maximum gas pressure = 5 N/mm², indicated mean effective pressure = 0.75 N/mm², mechanical efficiency = 80%, fuel consumption = 0.15 kg/kw/hr, higher calorific value = 42 × 10³ kJ/kg, speed = 2000 rpm. Assume other data required for the design. (14 Marks)
- Design a connecting rod for an IC engine for the following specifications: speed = 1800 rpm, maximum gas pressure = 3.15 N/mm², Diameter of the piston = 100mm. Mass of the reciprocating parts per cylinder = 2.25kg, length of connecting rod = 380mm. stroke = 190mm, compression ratio= 6:1, factor of safety = 6, length to Diameter ratio for big end bearing as 1.3 and small end bearing as 2, bearing pressure = 10 N/mm² and 15 N/mm² for big end and small end bearing, Density of rod material = 8000 kg/m³. Allowable stress in the bolts as 60 N/mm² and in cap as 80 N/mm², the rod is to be of I-section and mild steel material for which compressive yield stress is 320 N/mm².

Rankine's constant, $a = \frac{1}{7500}$. Draw a neat dimensional sketch showing provision for lubrication. (20 Marks)

- 7 a. Explain the functions, materials and construction of a crank shaft. (10 Marks)
 - b. What is balance weight? Explain the balancing of crankshaft with a neat sketch. (10 Marks)
- **8** With a neat sketch, explain the following:
 - a. Double row side valve mechanism.
 - b. Single row side valve mechanism.
 - c. Overhead inlet and side exhaust valve mechanism.
 - d. Single row overhead valve mechanism.

(20 Marks)

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